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PAT 34 AUGUST

16. The can of claim 1, wherein the coating composition further comprises 2 to 10 weight percent acrylate copolymer, based on solids content.

17. The can of claim 16, wherein the acrylate copolymer comprises one or more glycidyl groups.

18. The can of claim 1, wherein the end portion is made of aluminum and the coating is applied to the aluminum prior to the end being fabricated.

19. The can of claim 18, wherein both sides of the end portion are coated with the coating composition.

20. A method of making a can, comprising the steps of:

forming a can body;

forming a can end;

wherein at least one of the end and the body are coated on at least one side with a coating composition comprising: one or more polyester resins, wherein at least one of the polyester resins has a  $T_g$  less than about 50 °C, wherein the polyester resin is formed by the reaction of one or more polyacid molecules and one or more polyol molecules; and a crosslinker, wherein the coating composition is substantially free of mobile BPA and aromatic glycidyl ether compounds;

filling the body with a liquid; and

attaching the end to the body.

21. The method of claim 20, wherein the coating composition is applied to a metal sheet and cured, and wherein the coated sheet is then formed into at least one of the end and the body.

22. A coating composition for an aluminum substrate, comprising:

one or more polyester resins, wherein at least one of the polyester resins has a  $T_g$  less than about 50 °C; and

a crosslinker,

wherein the coating composition is substantially free of mobile BPA and aromatic glycidyl ether compounds, and

wherein the composition is adapted for use as a coating for an aluminum substrate and passes less than 10 milliamp current when fabricated into a can end and tested as described herein.

23. The coating composition of claim 22, wherein the composition is in the form of a food contact packaging coating, and wherein the polyester resin is formed by the reaction of one or more polyacid molecules and one or more polyol molecules, wherein the polyol molecules are substantially free of NPG.

24. The composition of claim 22, wherein the composition is in the form of a packaging coating for can ends.

25. The composition of claim 22, wherein the composition is also substantially free of bound BPA and aromatic glycidyl ether compounds.